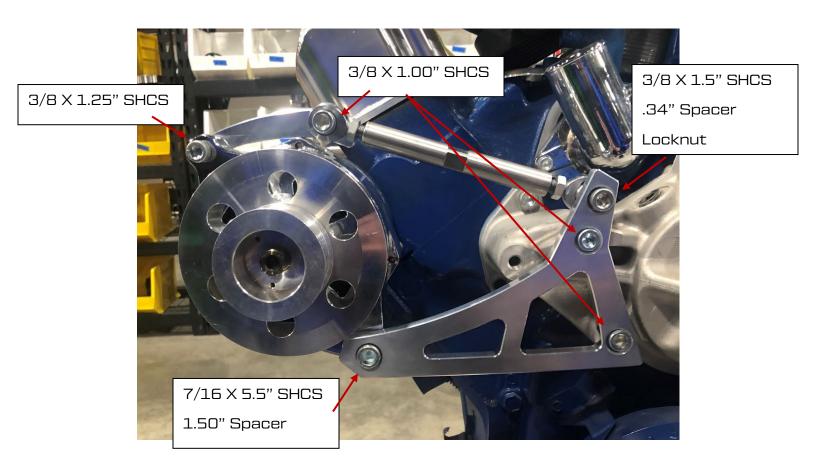




390-ALTBRKT Rev E INSTALL INSTRUCTIONS

Part Number	QTY	Application
3/8 X 1.00" SHCS	3	Various Locations
3/8 X 1.25" SHCS	1	Relo Bracket to Alt
3/8 X 1.50" SHCS	1	Adjusting Rod to Main Bracket
3/8 Lock Nut	1	Adjusting Rod to Main Bracket
7/16 X 5.50" SHCS	1	ALT to Cylinder Head
Adjusting Rod 5.50"	1	Alternator Adjusting Rod
.625 X .34 Spacer	1	Between Main Bracket and ADJ Rod
.695 X 1.50" Spacer	1	Between ALT and Cylinder Head
390322	1	Main Alternator Bracket
2587356-P	1	Alternator Relocation Bracket
Total Parts	12	







390-ALTBRKT Rev E INSTALL INSTRUCTIONS

Step 1: Remove water pump pulley and old alternator bracket.

Step 2. Attach alternator relocation bracket (circle end) to the threaded hole on the alternator using a 3/8 X 1.25" SHCS.

Note: Do not tighten any bolts until the very end.

Step 3: Attach Alternator Bracket to water pump using (2) 3/8 X 1.00 SHCS as seen in the image on page 1.

Step 4: Attach adjusting rod to the main bracket as seen in the image below. The .34" spacer will be used between the adjusting rod and main bracket.

Step 5: Install alternator to the head using 3/8 X 5.5" SHCS and the 1.50" spacer.

Step 6: Attach the alternator to the relocation bracket using the remaining 3/8 X 1.00 SHCS.

Step 7: Tighten all bolts to fully secure the bracket and alternator.

Step 8: After the belt is installed, use a wrench to turn the adjusting rod until the belt is properly tightened.



Note: This bracket is intended for both serpentine and V-belt applications. We recommend using Gates 8 Rib belts for serpentine and Gates Series 15 (13/32" Top Width) V-Belts.

