



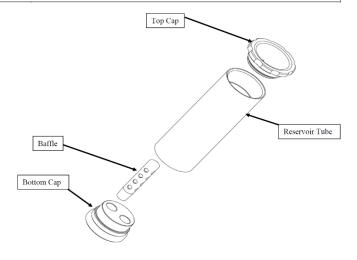
REMOTE POWER STEERING RESERVOIR INSTALL INSTRUCTIONS

REMOTE-PS-RES Instructions (Revision B)

Remote Power Steering Reservoir Parts List			
Item	Description	Qty	Comments
1	1/4-20 X 0.75" SHCS	2	Mounting Bolts
2	1/4-20 Lock Nut	2	Lock Nut for Mounting Bracket
3	1/4 SAE Washer	2	Washers for Mounting Bracket
4	#8-32 X 3/8" Set Screw	2	Set Screws for Mounting Reservoir to Bracket
5	033 O-Ring	2	O-Ring for Top and Bottom Caps
6	737227	1	Reservoir Tube
7	737227-T	1	Reservoir Top Cap
8	737227-В	1	Reservoir Bottom Cap
9	7372758	1	Mounting Bracket
10	737223	1	Baffle
	Total Parts	15	S-4585 7x7x3 Box
Notes: SHCS = Socket Head Cap Screw			HHS = Hex Head Screw

Step 1: Insert Baffle into Bottom Cap. Baffle Must Be on The Return Side of The Reservoir Bottom Cap. Tap Baffle into Cap Gently Until Baffle is Secure. 3-4 hits with a hammer should do it. You Should Not Be able to Remove Baffle with your hands.

Step 2: Install O-Rings on top and bottom caps (see Image on next page). Carefully tighten by hand without marking the surface.



<u>Step 3:</u> Mount bracket to fenderwell, firewall or other suitable location in the engine compartment. Max angle is 30 degrees to prevent accidental spillage. Do not block or plug vent hole in cap.

<u>Step 4:</u> While leaving white tape in place on foam pad, carefully position reservoir in bracket approximately halfway into the bracket and tighten set screws. Make sure the placement is correct because the set screws will permanently mark the reservoir surface.

Threads on bottom of reservoir are 3/8" NPT to accommodate a variety of aftermarket -AN fittings.





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O-RING IMAGE (step 3)



POWER STEERING DIAGRAM

